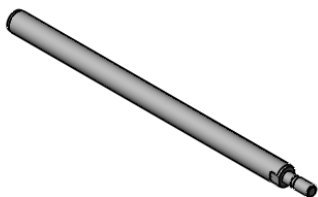


A	I	Useable stroke K inches
1/4"	7/32	3, 4, 5, 6, 7, 8, 10, 12, 16
3/8"	5/16	4, 6, 8, 10, 12, 16, 18, 24
1/2"	7/16	6, 8, 12, 18, 24, 36, 48
5/8"	1/2	6, 12, 24
3/4"	5/8	6, 12, 18, 24, 36, 48
1"	7/8	6, 12, 18, 24, 36, 48
1 1/4"	1	12, 24, 48
1 1/2"	1 1/4	12, 24, 48, 72, 96
2"	1 3/4	12, 24, 48, 72, 96

1. For dimensional info refer to tapped shaft -GA drawing.
2. For dimensional info refer to threaded shaft -GA drawing.
3. Tolerance on K dimension on parts up and including 18" in length: +/-0.003, on parts up and including 36" in length: +/-0.005, over 36" in length: +/-0.008.
4. Wrench flats are optional.
5. Shafts will be annealed in circumference around machined area
6. Size of tap and size of thread are the same.



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DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/16" ANGULAR: MACH ± 1 deg TWO PLACE DECIMAL ± .015 THREE PLACE DECIMAL ± .005	
MATERIAL	1060
Shaft surface finish	8-12 RMS
Machined area finish	-125

	NAME	DATE
DRAWN	SK	
CHECKED	MS	
ENG APPR.	MQ	
MFG APPR.	MQ	
Q.A.	TG	
COMMENTS: Linear bearing shating case harden 60-65 HRC		

www.LM76.com		
Threaded and tapped shafts for general application		
SIZE	DWG. NO.	REV.
A	Combination shaft-GA	
SCALE: 2:1	WEIGHT:	SHEET 1 OF 1